

Date: Friday, 23/05/2008 12:41:37 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: QUICK RELEASE FASTENER		
Job Number	: 39456			Part Number	: D2372		
Estimate Number	: 10131			Drawing Number	: D2372 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 23/05/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 10/06/2008		Qty: 30 Um: Each
Previous Run	: 37448						
Written By	:						
Checked & Approved By	: <u>JLD 08.5.23</u>						
Comment	: Est: C 03.06.06 Rerformat; Updated Step 2 KJ/RF						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>6437</u>	<u>C 208/105/23 (30)</u>
		Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black	
2.0	D2372	Quick Release	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) QUICK RELEASE	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage	<u>PC 96/2 (30)</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2372	<u>S 08/06/02 (x30) write</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 30</u>	<u>PC 96/3 (30)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 23/05/2008 12:41:37 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 39456

Part Number: D2372

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/03 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/06/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

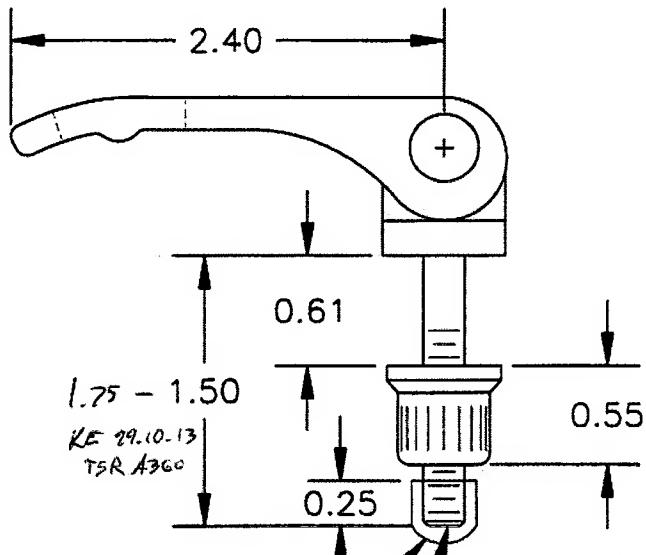
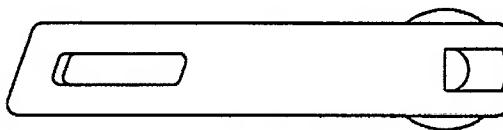
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bon</i>	APPROVED <i>S</i>	DRAWING NO. D2372	REV. A SHEET 1 OF 1
DATE 95:02:24		TITLE QUICK RELEASE	SCALE

RELEASED
 96 06 10:50

 OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH -

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39456

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01



462 HAZELDEAN ROAD
KANATA, ONT. K2L 1V3
TEL # (613) 831-2059
GST: 135809325

*** SALES RECEIPT ***

STATION #: 01 DATE: May-29-2008 7:40 pm
CUSTOMER #: 6329577
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL
LE
SERVED BY: NICK INV# KA196751

CODE DESCRIPTION

PO NUMBER	P000006437		
	21149 BIKE PART		
30 @	4.20		126.00
VISA	132.30	SUBTOTAL	126.00
		GST	6.30
		PST	6122-5207
		TOTAL	132.30

S
08/06/02

GAS PRICES ON THE RISE, BUY A BIKE! WIN-
WIN STAY FIT AND LOSE WEIGHT

* IN-STORE CREDIT/EXCHANGE *
* WITHIN 20 DAYS WITH RECEIPT *
* FINAL SALE ON DISCOUNTED ITEMS *

DART**Purchase Order**

Date May 23, 2008	Page 1
Purchase Order Number PO00006437	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
*60865k27D***Vendor Address:**

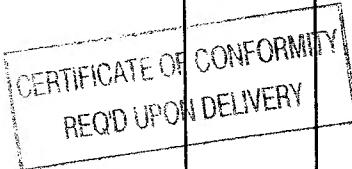
Kunstadt Sports
462 Hazeldean Road
Kanata, ONT K2L 1V3
Phone (613) 831-2059
Fax (613) 831-3057

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-KUN001	May 23, 2008	N30	Purolator	May 29, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
30.0000	D2372	Quick Release Comments: AS PER DWG D2372 REV. A NORCO, P/N: 25-5129-01 ALLOY SEAT QUICK RELEASE BLACK B39456	5/29/2008	No	4.200000	Each	126.00



Comments:	Tax Summary: GST GSTME GSTND	6.30 0.00 0.00	Less: included tax	0.00
			Subtotal	126.00
			Total tax	6.30
			Total purchase order in	
			CAD Dollars	132.30

Entered By: *L* CLAVOIE

Approved By: _____